Instruction Sheet For Tool #2324

Sprocket Shaft seal Installer
Use on Sportster 1995-2003
Use on Buell 1987-2002



1. Refer to H.D. Service Manual for specifications.
2. Install the spacer (use JIMS® #2256 handle with assembly lube) #HD-40240-89 in the seal I.D. with the open (lipped) side facing outward, center the seal and spacer driver over the seal so that the sleeve (small O.D.) seats between the seal wall and the garter spring. Fit the sleeve of the driver handle, JIMS® #2256, into the recess at the top of the seal/spacer driver. Using a rubber or plastic mallet, drive the seal and spacer simultaneously into the bore until the spacer makes solid contact with the Timken Bearing® cage. Remove tool.

CAUTION: Wear safety glasses. Excessive force may damage parts and tools!
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