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PLEASE AFFIX A STAMP AS A NORMAL POSTCARD

ZPN 700092

ATHENA S.P.A.
VIA DELLE ALBERE, 2
36040 - ALONTE (VI)
ITALY

MODEL: COMPL.SET 61" 74" 36-47 17028-36

O.E.M. NR.: 17028-36

STOCK NR.: P400195850894

CUSTOMER NR.:

LOT NR.: XXXXXXXXXXX Num. Lotto 277347 MADE IN ITALY

CONTENT OF THE SET

PART NR.	DESCRIPTION	O.E.M. NR.	Q.TY
M700819025030	ROND.RAME/ES. D.19.2x22.2x1.8	27376-38	1
S4101950010O5	C.HEAD 61/74" BLUE TEFLON 16770-36	16770-36	2
S4101950060O4	CYLINDER BASE 74" & 80" 16774-21	16774-21	2
S4101950100O3	INTAKE MANIFOLD 74" FI 27411-40	27411-40	1
S4101950100O4	INTAKE MANIFOLD 74" 27410-39	27410-39	1
S4101950150P2	ROCK. COV. FR. INTAKE 61" 74"	17535-38	2
S4101950150P3	ROCK.COV.REAR INTAKE 61" 17537-38	17537-38	1
S4101950150P4	ROCK.COV.FRONT EXHAUST 61" 17539-38	17539-38	1
S4101950150P5	TAPPET GUIDE 61" 74" 18632-36	18632-36	2
S4101950150P6	SEAL ROCKER COVER 61" 674" 17475-38	17475-38	4
S4101950150P1	VALVE GUIDE 61" 74" 18365-37	18365-37	6
S4101950170O2	CIRCUIT BREAKER STEM 74" 30521-36	30521-36	1
S4101950170O3	GENERATOR MOUNTING 74" 30143-58	30143-58	1
S4101950340O5	GEAR CASE COVER 61" 74" 25225-36A	25225-36A	1
S4101950510O8	OIL PUMP COVER 61" 74" 26257-41	26257-41	1
S4101950510O9	OIL PUMP COVER 61" 74" 26255-41	26255-41	1
S4101950510I0	OIL PUMP BODY 74" FI. 26245-41	26245-41	1
S4101950930O5	LINKERT FLOAT BOWL 74" 27391-36	27391-36	1
S4101951170O6	FRONT CHAIN TN.COV.74"880 24931-39	24931-39	1
S4101951170P2	WASHER 24x16x4 CORK 17555-36	17555-36	12
S4101951490I1	INSPECTION COVER 74" 60567-36	60567-36	1

SEE BACK SIDE

INFORMATION FOR A CORRECT USE OF THE GASKETS

- DO NOT ASSEMBLE GASKETS WITH INCORRECT SHAPE.
  IN THIS CASE PLEASE FILL IN AND SEND US THE ENCLOSED POSTCARD.
- CLEAN CAREFULLY ALL THE ENGINE SURFACES BEFORE REPLACING ANY GASKET.
- REPLACE ALWAYS USED GASKETS WITH NEW ONES.
- LUBRICATE OIL-SEALS AND O-RINGS FOR A SMOOTHER ASSEMBLY.
- CHECK ALWAYS CAREFULLY THE FLATNESS OF THE CYLINDER SURFACES WHERE YOU ARE ASSEMBLING NEW HEAD GASKETS BECAUSE LEAKAGES MAY OCCUR IN CASE OF DEFECTIVE FLATNESS.
  IN CASE OF DEFECTIVE FLATNESS WE SUGGEST TO ASSEMBLE THE GASKETS USING A SILICONE LIQUID GASKET SEALANT, RESISTANT ABOVE 300° CELSIUS.
- FOR A CORRECT ASSEMBLING OF ALL THE RUBBER GASKETS FOLLOW THE NEXT STEPS:
  A - THE GASKET MUST NOT BE TIGHTENED OVER 25% OF ITS THICKNESS.
  B - USE SILICONE LIQUID GASKET SEALANT IN VERY FEW QUANTITY AND ONLY ON THE CRITICAL SEALING POINTS: A LARGE USE OF THESE SILICONE LIQUIDS MAY ALTER THE RUBBER FEATURES AND LEAKAGES MAY OCCUR.

QUALITY CONTROL SURVEY

- IN ORDER TO SUPPORT OUR CONSTANT RESEARCH FOR THE BEST QUALITY, PLEASE FILL IN AND SEND US THE ENCLOSED POSTCARD.
  THANK YOU FOR YOUR COOPERATION: YOUR SUGGESTIONS AND COMMENTS WILL BE CAREFULLY CONSIDERED BY OUR CUSTOMER SERVICE WHILE YOU WILL RECEIVE OUR PROMPT REPLY.

WHY DO ATHENA MOTOR GASKETS OFFER A SUPERIOR QUALITY?

- BECAUSE THE FLAT TYPE GASKETS ARE MADE OF ASBESTOS FREE MATERIALS, RESISTANT TO A TEMPERATURE ABOVE 300° CELSIUS.
- BECAUSE THE FIBRE HEAD GASKETS ARE MADE OF ASBESTOS FREE MATERIALS AND CONTAIN A STEEL CORE RESISTANT TO A TEMPERATURE OF 400° CELSIUS.
- BECAUSE THE GRAPHITE HEAD GASKETS CONTAIN A STEEL CORE BEING THEN RESISTANT TO A TEMPERATURE ABOVE 500° CELSIUS.
- BECAUSE THE METAL HEAD GASKETS ARE MADE OF STAINLESS SPRING STEEL.
- BECAUSE OIL SEALS, O-RINGS AND VALVE STEM SEALS INCLUDED IN THE **ATHENA** GASKET SETS ARE MANUFACTURED BY O.E.M. SUPPLIERS ONLY.
- BECAUSE ALL THE **ATHENA** MOTOR GASKETS CAN PERFECTLY REPLACE ANY O.E.M. GASKETS.