INSTALLATION SET LAMBDA mini

This set allows you to install two broadband lambda probes on any exhaust !

AT 106 4064





Reference & packing list

Set Reference AT 106 4064



Item	Reference	Name	pcs
2.	AT 106 4068	Lambda probe adapter – assembly (short)	2
3.	8KN00002	Tool for rivet nuts	1
5.	AT 106 4068	Plastic case for installation set lambda mini	1
6.	5PK00227	Small plastic organizer	1
9.	6MN00194	Rivet nuts M6 type 8 OCH 30 stainless steel	40
10.	AT106 4190	Coppered head screw M6x12	40
12.	6PC00003	Sealing ring copper 18x22x2 DIN 7603	10
13.	8KK00001	Hexagon wrench No. 10	1
15.	8KV00001	Drill diameter of 4 mm	1
16.	8KV00003	Drill diameter of 9 mm	1
17.	8DP00188	CD-ROM -Basic instructions for installation set lambda	1
18.	AT 106 4030	High temperature lubricant 5g - Loctite 8008 (Copper paste)	1
27.	8KK00003	Hexagon wrench No. 4	1
30.	6SZ00001	Thread repair kit	1
31.	AT 106 4049	High temperature seal paste 5g - Sonax 552000	1
32.	8CK00055	Brush steel	1
33.	N106 4179	Screw M12_M6x16	4
34.	6PC00005	Sealing ring copper 6,5x17x2 DIN 7603	40
36.	5HG00133	Silicone hose 6,3 / 11,1 mm – 0,5 m	2
38.	N106 4178	Tool with grooves	1
39.	6HP00057	Reduction connection GRS 6-4	2
40.	5HP00011	Hose PVC 3,5 x 1 mm - 2,5 m	2

31 Sealing for thread

18 Lubricant for pipe thread fittings

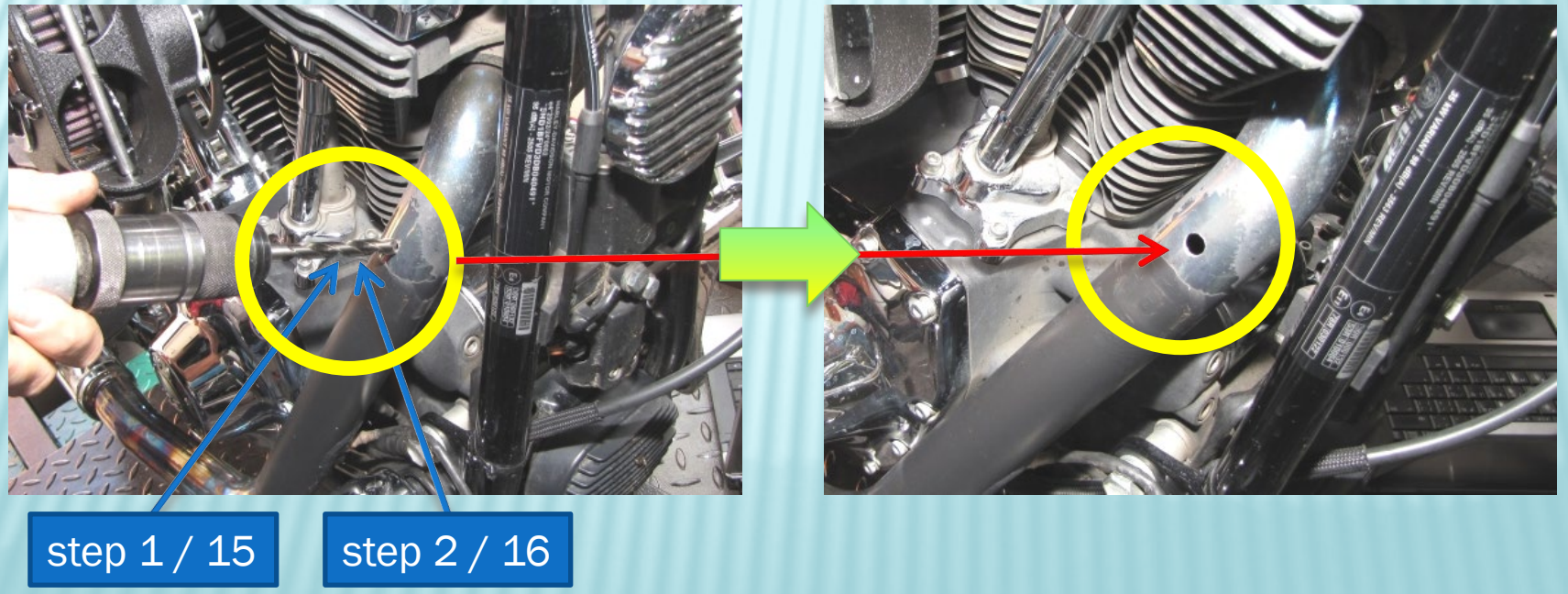
Lambda Probe Installation

Direct Radial Installation

STEP 1 - drill a hole diameter of 4 mm

STEP 2 - drill a hole diameter of 9 mm

(drill is part of the set, drill machine isn't part of the set)



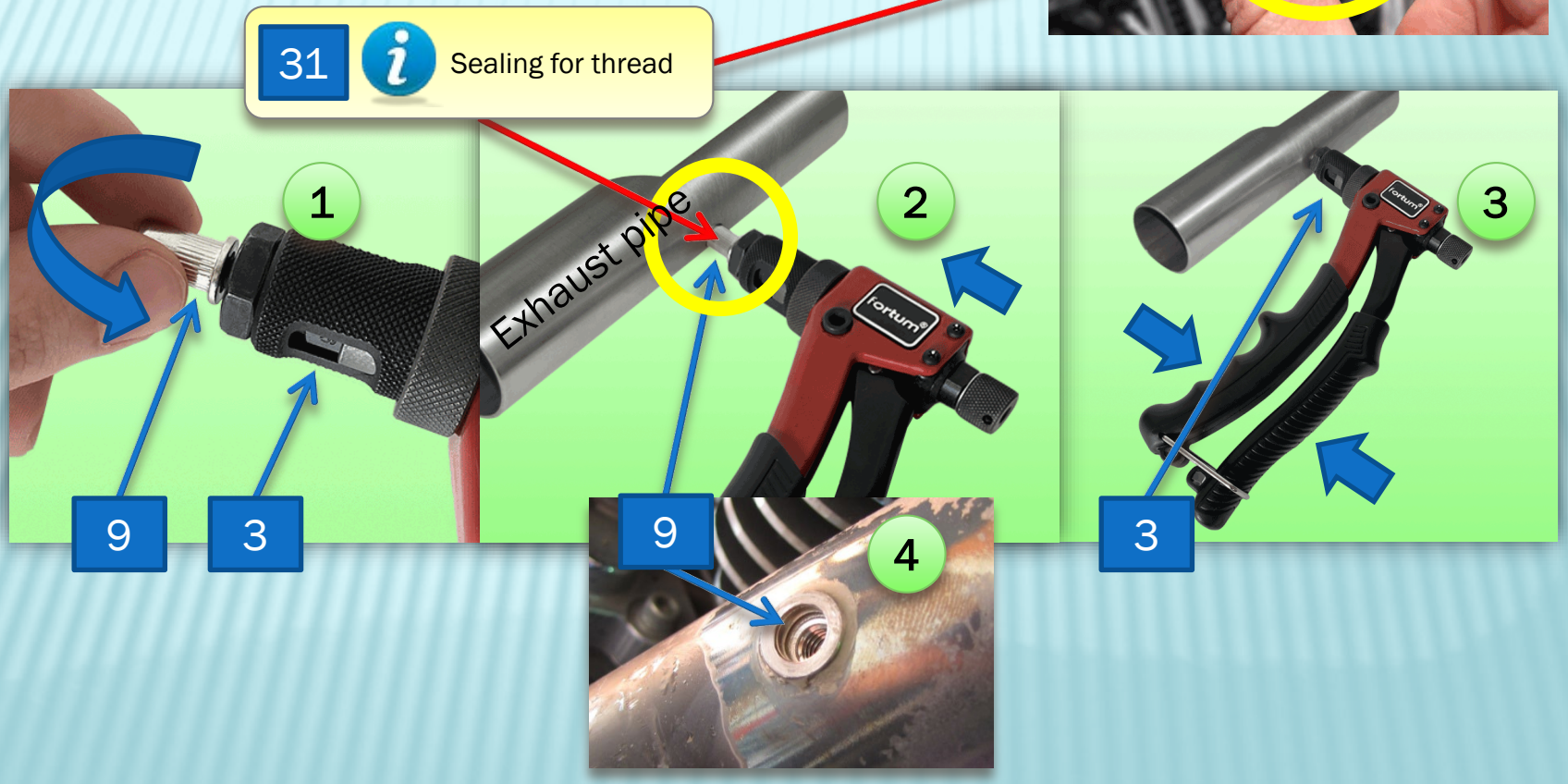
Lambda Probe Installation

Direct Radial Installation

STEP 3 - install rivet nut M6

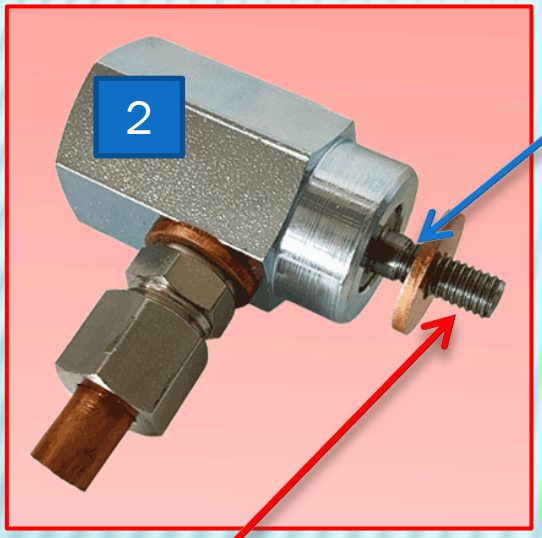
(rivet nuts & press tool are parts of the set)





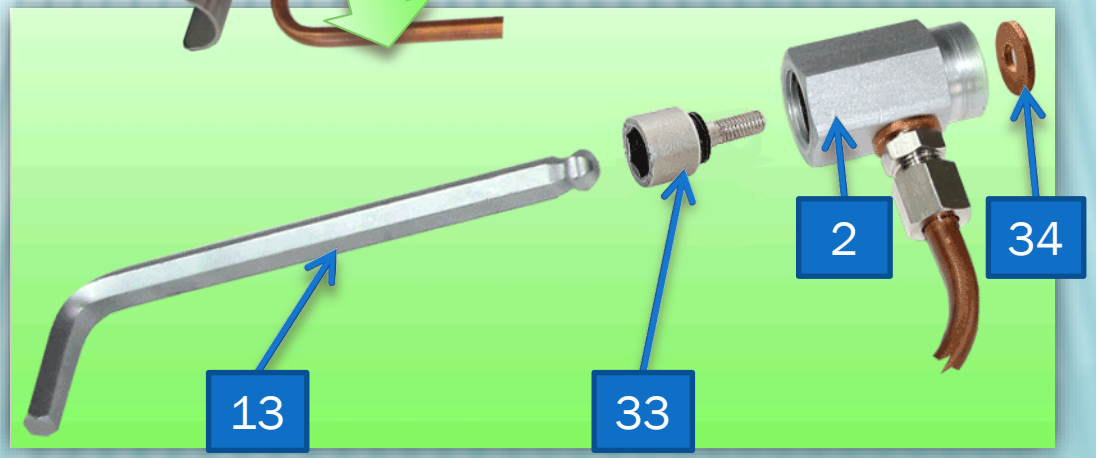
Lambda Probe Installations

2.1 Direct Radial Installation







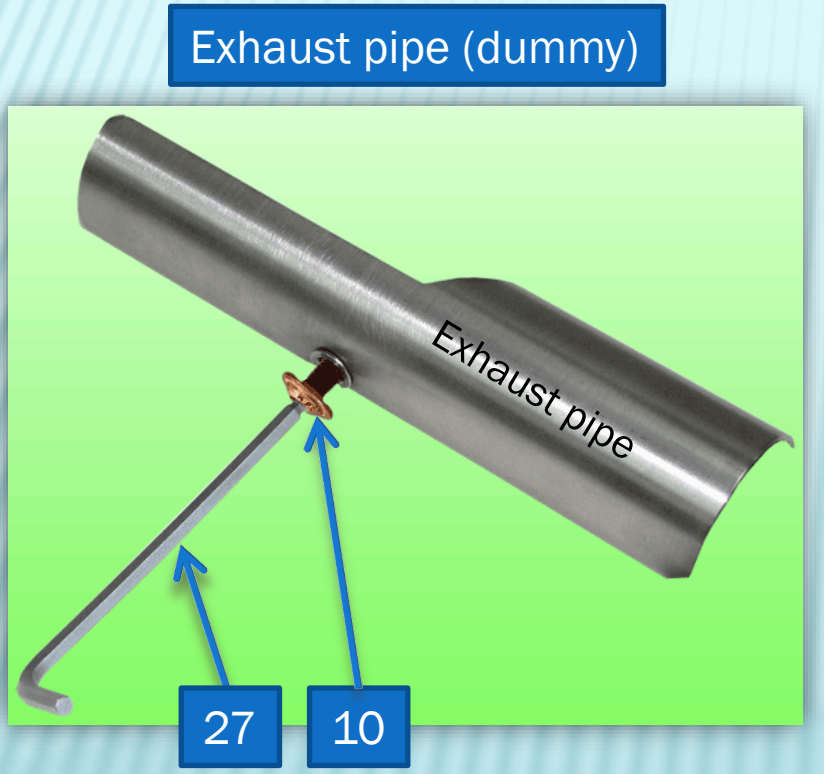


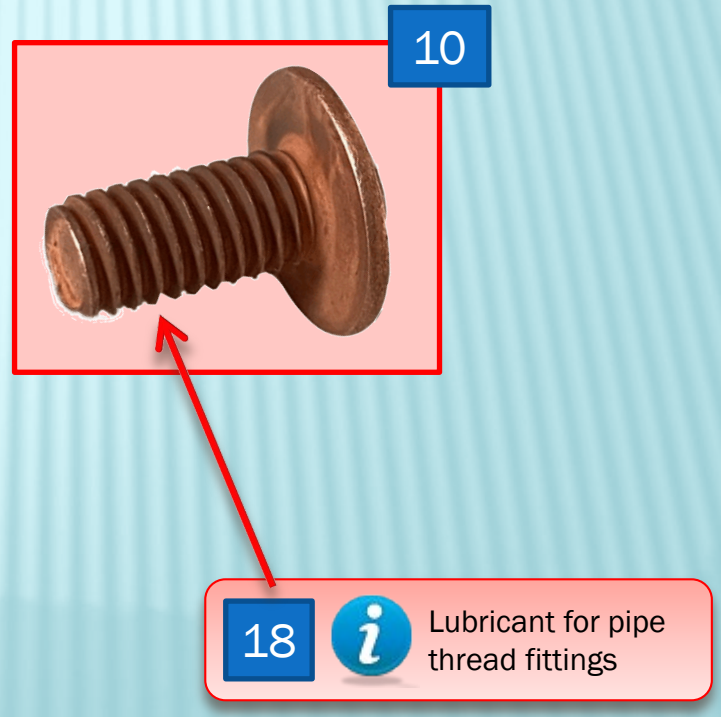
18 Lubricant for pipe thread fittings

Lambda Probe Installations

STEP 4 - after measuring the holes closed bolts

(screws are parts of the set)





Note