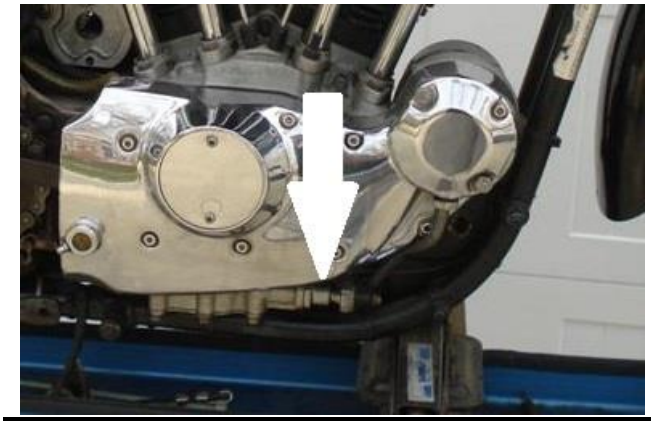
Installation instructions HD.M.G.I. Vitonkugel Kit No. 1

Sportster Ironhead XL 57-72 XL 72 bis 76

For your information: if the oil pressure switch has been removed, oil will leak out! The following work should therefore be carried out promptly.



1. After removing the cable, you can unscrew the oil pressure gauge from the oil pump!

2. Unscrew the connector (the one where the oil pressure gauge was inserted)!

3. Now pull out the spring.

4. Use the magnet provided to remove the steel ball that was under the spring!

5. First insert the Viton ball into the pump instead of the steel ball.

6. Now insert the spring with the adapter (aluminum adapter for the ball) into the pump & close it again with the connector and the oil pressure gauge, done!

7. The original spring & steel ball are gone!

The kit contains:

* HD.M.G.I. installation instructions

* HD.M.G.I. spherically ground Viton ball

* HD.M.G.I. pressure spring

* HD.M.G.I. ball adapter

Replaces spring & ball on all Ironhead XL engines from 1957 to 1976