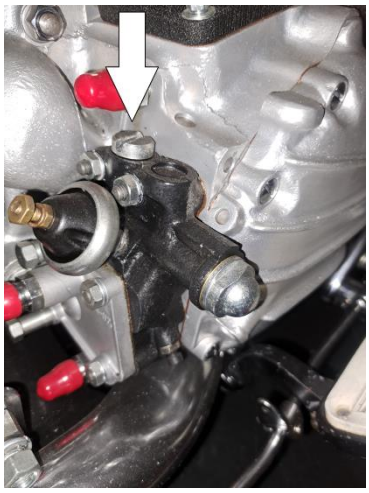
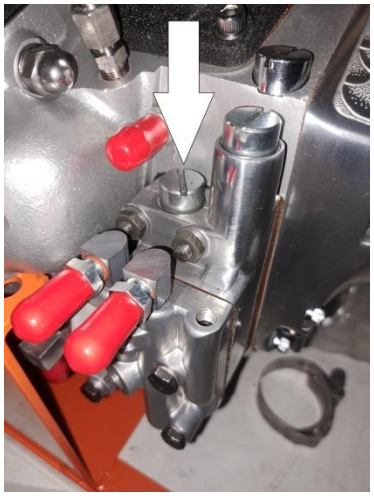
Installation instructions HD.M.G.I. Vitonkugel Kit No. 2

Knucklehead 36-47**Panhead 48-55**Earlyshovel 66-69**Shovelhead 70-80

Please note: once the screw has been removed, oil will leak out! The following work should therefore be carried out promptly.





Knucklehead Panhead Earlyshovel Shovel

1. Remove the marked screw (right-hand thread) from the oil pump.

2. Now pull out the spring.

3. Use the magnet supplied to remove the steel ball that was under the spring!

4. First insert the Viton ball into the pump instead of the steel ball.

5. Now insert the spring into the pump using the adapter (adapter for the ball) and close it again with the screw. Done!

6. The original spring and steel ball are no longer needed!

The kit contains:

* HD.M.G.I. Installation instructions

* HD.M.G.I. spherically ground Viton ball

* HD.M.G.I. pressure spring

* HD.M.G.I. ball adapter

Replaces spring & ball from model years 1936-1955 and model years 1966-1980