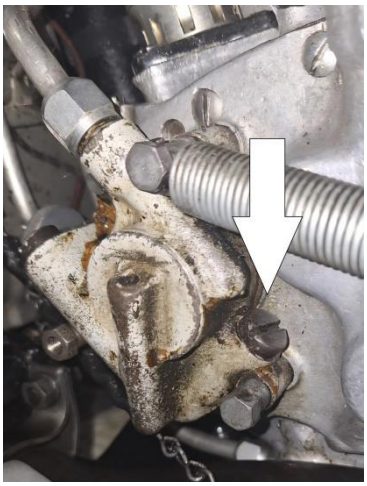
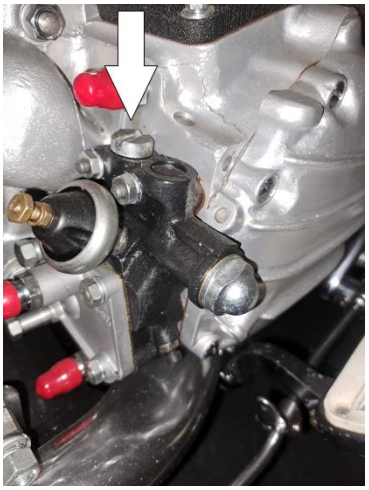
Installation instructions HD.M.G.I. Vitonkugel Kit No. 3

750 Flathead 37-73Big Flathead 37-48***Panhead 56-65

Please note: once the screw has been removed, oil will leak out! The following work should therefore be carried out promptly.



750er Flathead Big Flathead



Panhead

1. Remove the marked screw (right-hand thread) from the oil pump.

2. Now pull out the spring.

3. Use the magnet supplied to remove the steel ball that was under the spring!

4. First insert the Viton ball into the pump instead of the steel ball.

5. Now insert the spring with the adapter (adapter for the ball) into the pump and close it again with the screw. Done!

6. The original spring and steel ball are no longer needed!

The kit contains:

* HD.M.G.I. Installation instructions

* HD.M.G.I. spherically ground Viton ball

* HD.M.G.I. pressure spring

* HD.M.G.I. ball adapter

Replaces the spring and ball on all Flathead models built between 1937 and 1973 and Panhead models built between 1956 and 1965.