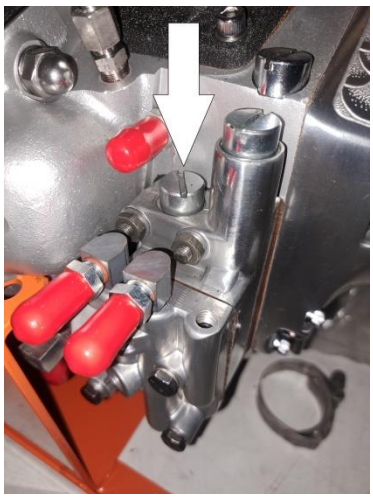
Installation instructions HD.M.G.I. Vitonkugel Kit No. 4

Shovelhead 1981-1984 & Evolution 1985-1999

Please note: once the rear screw has been removed, oil will leak out! The following work should therefore be carried out promptly.



1. Remove the marked screw (right-hand thread) from the oil pump.

2. Now pull out the spring.

3. Use the magnet provided to remove the steel ball that was under the spring!

4. First insert the Viton ball into the pump instead of the steel ball.

5. Now insert the spring into the pump using the adapter (adapter for the ball) and close it again with the screw. Done!

6. The original spring and steel ball are no longer needed!

The kit contains:

* HD.M.G.I. installation instructions

* HD.M.G.I. spherically ground Viton ball

* HD.M.G.I. pressure spring

* HD.M.G.I. ball adapter

Replaces spring and ball from model years 1981-1999