V-Twin Mfg.
SOLO MOUNT KIT, BLACK
FITS 1996-05 FXD-WG
INCLUDES BLACK FRAME COVER
VT No. 31-1005

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Assembly Instructions:

1. Attach the hinge to the cover with the screws and nuts ash shown.
2. Attach the springs to the cover with the screws, nuts and washers as shown
3. Attach the seat "T" to the springs and hinge with the screws, nuts and washers as shown.
4. Attach the cover and seat "T" assembly to the motorcycle frame with the screws and nuts as shown.
5. The seat "T" will accept most solo seats sold separately. Hardware is provided in the to mount solo seats.

Parts List

Item	Description	Qty	Item	Description	Qty
A	Frame cover VT No. 42-0981	1	J	5/16-18 x 1 Hex head screw	1
B	Seat "T" VT No. 31-0892	1	K	5/16-18 x 3/4 Hex head screw	4
C	Front Bracket VT No. 31-0015	1	L	5/16-18 x 5/8 Hex head screw	2
D	1" Springs	2	M	5/16-24 x 3/4 Hex head screw	2
E	3/8-15 x 1 Carriage screw	1	N	5/16 Nyloc nut	7
F	3/8-16 Nyloc nut	1	O	5/16 Split lock washer	2
G	3/8 Flat Washer	1	P	5/16 Flat washer	6
H	5/16-18 x 3 ½ Hex head screw	1	Q	1/4-20 x 5/8 Hex head screw	2
I	5/16-18 x 2 ¼ Hex head screw	1	R	1/4-20 Nyloc nut	2

